

Table 3 Water quality items and limits of discharge from the petrochemical industry

Item		Limit	Remarks
Water temperature	Discharge into non-marine surface water bodies	Lower than 38°C (from May to September)	
		Lower than 35°C (from October to April of the following year)	
	Direct discharge into the ocean	Water temperature at discharge point $\leq 42^{\circ}\text{C}$; temperature difference of surface water 500m from discharge point $\leq 4^{\circ}\text{C}$	
Hydrogen ion concentration index		6.0—9.0	
Nitrate nitrogen		50	
Ammonia nitrogen	Discharged into tap water quality and volume protection area		10
	Discharged into sites outside tap water quality and volume protection area	Non-high nitrogen processes constructed, under construction or finishing tendering procedures before Dec. 1, 2011.	20
		High nitrogen processes constructed, under construction or finishing tendering procedures before Dec. 1, 2011	60
		Tendering procedures not completed before Dec. 1, 2011	20
Orthophosphate (calculated based on trivalent phosphate ion)	Discharged into tap water quality and volume protection area	4.0	
Phenols		1.0	
Anionic surfactant		10	
Grease (Hexane extracts)		10	
Sulfide		1.0	
Chemical oxygen demand		100	
Suspended solids		30	
True color	Constructed, under construction or tendering procedures completed before Dec. 25, 2017	400	

	Tendering procedures not completed before Dec. 25, 2017	300		
Free available residual chlorine		2.0		
Benzene		0.05		
Ethyl benzene		0.4		
Methylene chloride	Petrochemical basic chemicals manufacturing industry, petrochemical midstream products manufacturing industry, petrochemical downstream products manufacturing industry	0.2		
Chloroform		0.6		
1,2-dichloroethane		0.10		
Vinyl chloride		0.10		
Dimethyl phthalate (DMP)		0.2		
Diethyl phthalate (DEP)		0.4		
Dibutyl phthalate (DBP)		0.4		
Benzyl butyl phthalate (BBP)		0.4		
Di-n-octyl phthalate (DNOP)		0.6		
Bis(2-ethylhexyl) phthalate (DEHP)		0.2		
Acrylonitrile		Approved discharge volume more than 10,000 m ³ per day except for those only producing natural gas	0.2	
1,2-butadiene			0.1	